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# **TECHNICAL DATA SHEET**



DrilStar Y<sup>®</sup> is a cold-water soluble, low viscosity, non-ionic starch polymer for use in all water-based drilling, completion, and stimulation fluids. DrilStar Y is a natural polysaccharide designed to provide rapid, economical filtration control in a variety of oil and gas operations.

DrilStar Y meets API specifications according to Spec 13A, Section 11.

DrilStar Y is an economical fluid loss additive for low-temperature drilling fluids and for applications where rapid fluid loss control is required for relatively short time intervals. It is stable to 200°F and is compatible with high salt, calcium and other mineral fluids.

#### Appearance

DrilStar Y is a free-flowing yellow powder. Aqueous solutions run from opaque to translucent.

#### Hydration

DrilStar Y hydrates quickly in cold water. During production, it undergoes a pre-gelatinization process that converts the polymer from an insoluble form to a cold-water dispersible form.

# **Solution Preservation**

Extended storage of DrilStar Y solutions could result in viscosity reduction due to microbial or enzymatic attack. Best results stem from use of appropriate biocide for general mud system stability. If a preservative treated product is required, refer to our Starlose<sup>®</sup> series of products.

# Storage, Handling and Safety

Due to the hygroscopic nature of DrilStar Y, it is highly recommended that the material be stored in its original package in a dry facility. Shelf life can be affected by storage conditions such as temperature, humidity and overall surroundings of the storage area. A Safety Data Sheet is available from Chemstar and should be consulted prior to handling or using DrilStar Y.

# Availability

DrilStar Y is available in 50 lb or 25 kg multi-wall (PE liner) paper bags. 35-50 bags to a pallet. For additional information, samples or technical assistance in using DrilStar Y or any other Chemstar product please contact 1-800-328-5037 or info@chemstar.com.

#### **Typical Analysis**

	DrilStar Y
Base Starch	Corn
Form	Powder
pH (6% solution)	5.0 - 8.0
Moisture (%)	12 max
Bulk Density (lb/ft³)	30 – 45
Particle Size (% thru)	99 (-) 850 micron
Typical Usage Level	4 – 6 ppb (11.4 – 17.1 kg/m3)
Ionic Character	Non-ionic





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